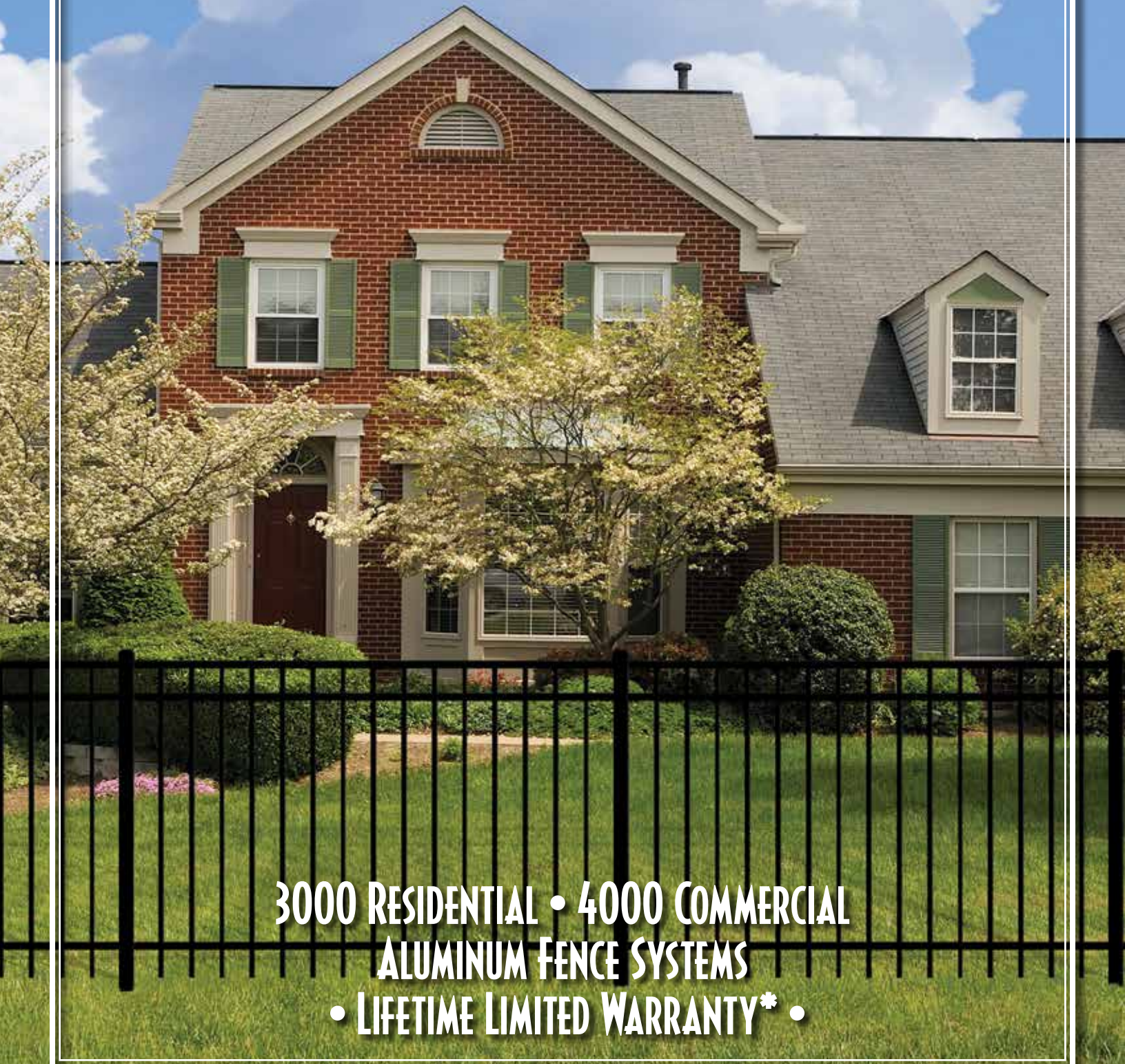




Made in the USA



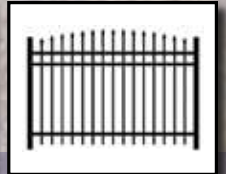
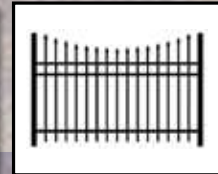
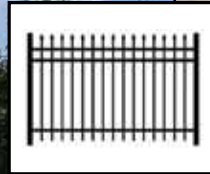
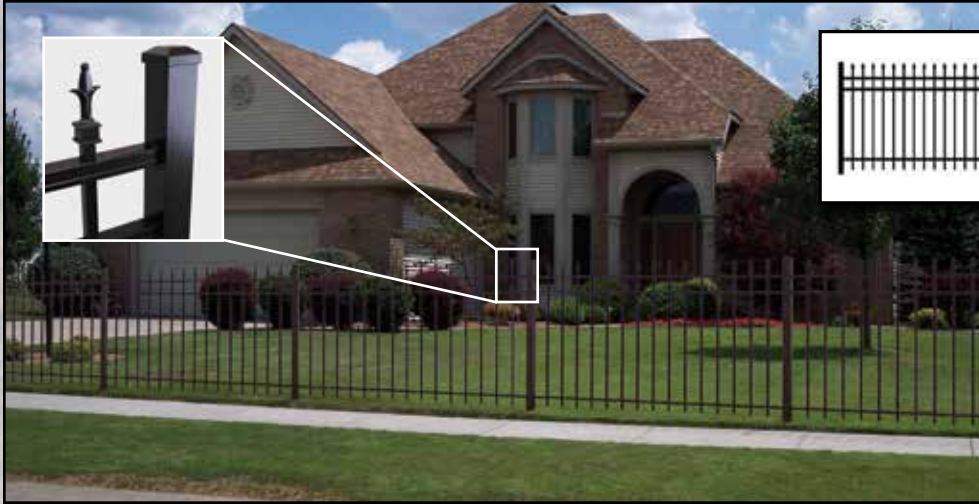
**3000 RESIDENTIAL • 4000 COMMERCIAL  
ALUMINUM FENCE SYSTEMS  
• LIFETIME LIMITED WARRANTY\* •**





# 3000 SERIES

- LIFETIME LIMITED WARRANTY\* -

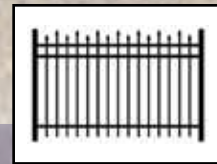


## MODEL 3131

3 RAIL - WITH SPEARS

Heights: 36", 42", 48" & 60"

Length: 6' Sections

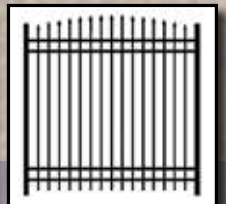
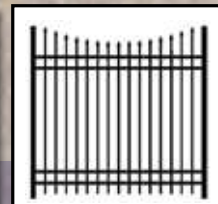
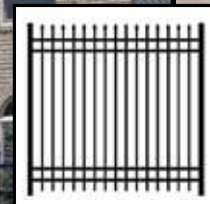


## MODEL 3132

3 RAIL - WITH ALTERNATE SPEARS

Heights: 36", 42", 48" & 60"

Length: 6' Sections



## MODEL 3141

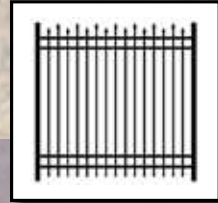
4 RAIL - WITH SPEARS

Height: 72"

Length: 6' Sections



# RESIDENTIAL ALUMINUM FENCE SYSTEM

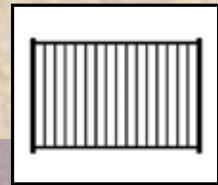


## MODEL 3142

4 RAIL - WITH ALTERNATE SPEARS

Height: 72"

Length: 6' Sections



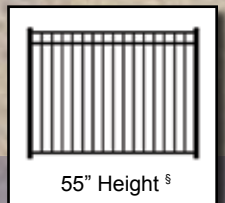
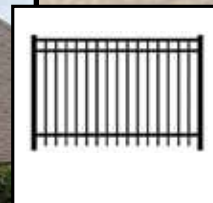
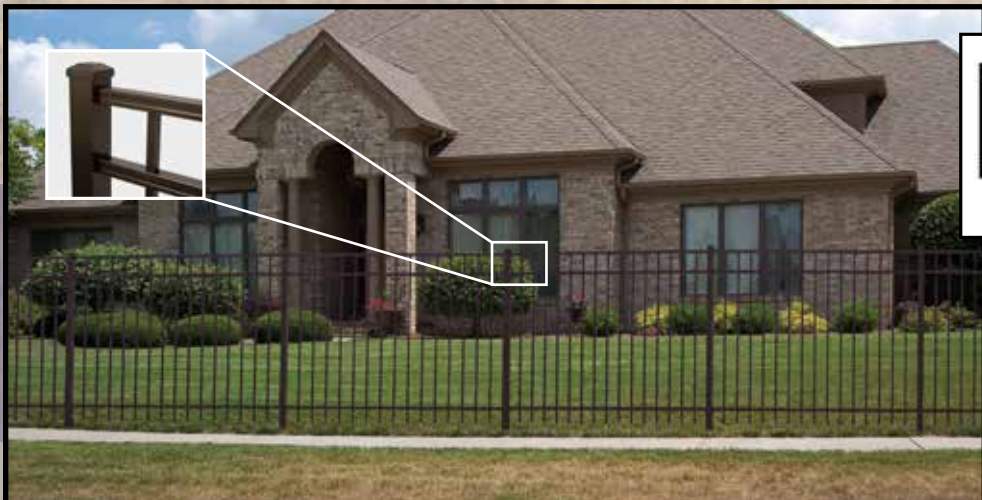
## MODEL 3220<sup>§</sup>

2 RAIL - FLAT TOP

Height: 48"<sup>§</sup>

Length: 6' Sections

<sup>§</sup> Meets National Pool Code Requirements for Height and Spacing. Check Local Pool Code Requirements.



55" Height <sup>§</sup>

## MODEL 3230

3 RAIL - FLAT TOP

Heights: 36", 42", 48", 55"<sup>§</sup> & 60"

Length: 6' Sections

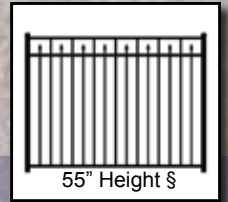
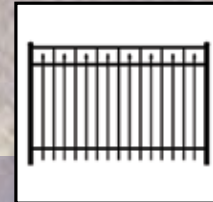
<sup>§</sup> Meets National Pool Code Requirements for Height and Spacing. Check Local Pool Code Requirements.





# 3000 SERIES

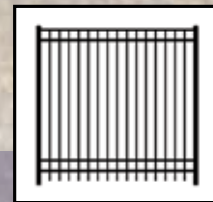
- LIFETIME LIMITED WARRANTY\* -



## MODEL 3233

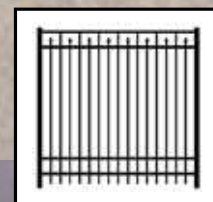
3 RAIL - FLAT TOP WITH ALTERNATE SPEARS  
 Heights: 36", 42", 48", 55"§ & 60"  
 Length: 6' Sections

§ Meets National Pool Code Requirements for Height and Spacing. Check Local Pool Code Requirements.



## MODEL 3240

4 RAIL - FLAT TOP  
 Height: 72"  
 Length: 6' Sections



## MODEL 3243

4 RAIL - FLAT TOP WITH SPEARS  
 Height: 72"  
 Length: 6' Sections



# - 3000 SERIES - FEATURES & BENEFITS

- Screwless Panels - No Screws  
Hidden Picket Fasteners (Patent #US 7,152,849 B2)  
Notched Rails
- Standard Sections... Rack 24" in 6'  
Double Punched Sections Optional
- Verified AAMA 2604-10 Compliant  
Powder Coated Aluminum Fence  
Posts: 6063-T6; Rails: 6063-T6;  
Pickets: 6063-T52
- Gates - All Rails & Pickets Welded



**NO UNSIGHTLY SCREWS!**

- Assembled Sections for Quick Installation
- Finials: Spear (Standard); Quad & Triad (Optional)
- 9 Fence Models, 6 Heights & 12 Standard Colors
- Lifetime Limited Warranty\*
- All Regis 3000 Series Sections are Stored in Our Fence-Stacker Storage System
  - Every Fence-Stacker Unit is a Fully Enclosed Six-sided Crate with Each Vertical Section in a Plastic Sleeve.
  - Safe Shipping • Convenient Storage • Easy Access

## - 3000 SERIES ACCESSORIES -



**FINIALS**  
Quad (optional) Triad (optional) Spear (standard)



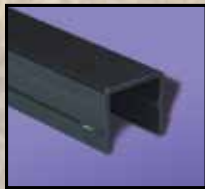
**POST CAPS**  
Flat (standard) Ball (optional)



**SWIVEL RAIL MOUNT**



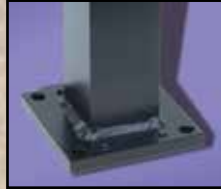
**WALL RAIL MOUNT**



**RAIL**  
Notched



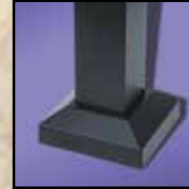
**RING KIT**  
(optional)



**WELDED PLATE**  
**OPTION**



**NO FLAIR ALUMINUM**  
**POST MOUNT**



**POST FLAIR**  
(Welded plate only)



**SHORT PICKET**  
**OPTION**

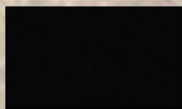
## STANDARD COLORS

AAMA 2604

See page 8 for Upgrade Colors

Colors shown are a close representation of the true color. Please consult actual samples for accurate powder coating colors.

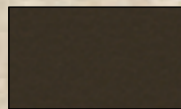
\* 15% upcharge applies to Silver with minimum order



Satin Black  
DSI 101



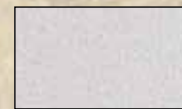
Black Fine Texture  
DSI 106



Ninety Bronze  
DSI 131



Bronze Fine Texture  
DSI 107



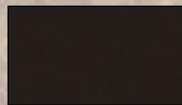
White Fine Texture  
DSI 123



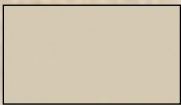
Sandy Shore  
DSI 122



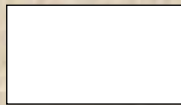
Speckled Walnut  
DSI 121



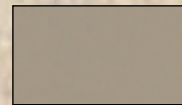
Chocolate  
DSI 124



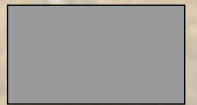
Gloss Beige  
DSI 104



Gloss White  
DSI 102



Clay  
DSI 128



Silver\*  
DSI 125

## - WALK GATE SPECIFICATIONS - MATCHING GATE SYSTEM



Self Closing  
Hinges



LOKK Latch  
Deluxe



Gate Posts  
6" 4" 2"

Regis Gates use  
Non-corrosive Hardware.  
Refer to Regis Entry Gates  
Brochure for Larger Models.



**U-FRAME GATE**

**Gate Heights:** 36", 42", 48", 60", 72"  
**Gate Widths:** 36", 42", 48", 60", 72"  
**Top & Mid Rails:** 1 1/8" (.100") w x 1" (.100") h  
**Bottom Rail:** 1 1/2" w x 3" h (.125")  
**Side Rails:** 1 1/2" x 1 1/2" (.125")  
**Pickets:** 5/8" x 5/8" (.045")  
**Picket Spacing:** Less than 4" (Divided Evenly to Reach Equal End Spacing)  
**Gate Options:** Single Arch,  
Continuous Arch (for Double Gates),  
Designer Arch (for Double Gates over 6' Wide)



**POOL GATE**  
(with arch option)

**Gate Heights:** 3220 - 48"; 3233 - 55"  
3230 - 55"  
**Gate Widths:** 36", 42", 48", 60", 72"\*  
**Gate Rails:** 1 1/8" (.125") w x 1" (.170") h  
**Side Rails:** 1 1/2" x 1 1/2" (.125")  
**Pickets:** 5/8" x 5/8" (.045")  
**Picket Spacing:** Less than 4" (Divided Evenly to Reach Equal End Spacing)  
**Gate Options:** Single Arch,  
Continuous Arch (for Double Gates),  
Designer Arch (for Double Gates over 6' Wide)

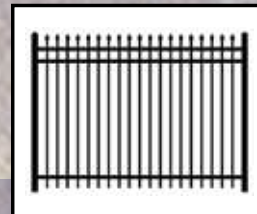
\* Includes Bracing on Corners.





# 4000 SERIES

- LIFETIME LIMITED WARRANTY\* -

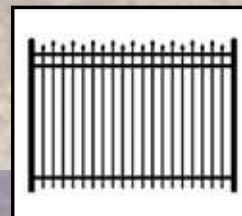


## MODEL 4131

3 RAIL - WITH SPEARS

Heights: 48", 60" & 72"

Length: 8' Sections

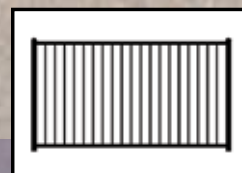


## MODEL 4132

3 RAIL - WITH ALTERNATE SPEARS

Heights: 48", 60" & 72"

Length: 8' Sections



## MODEL 4220

2 RAIL - FLAT TOP

Heights: 48 $\frac{1}{2}$ "<sup>§</sup> & 54"<sup>§</sup>

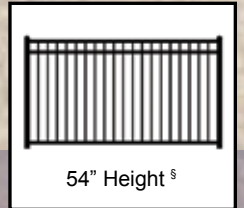
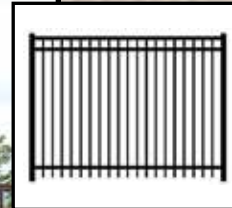
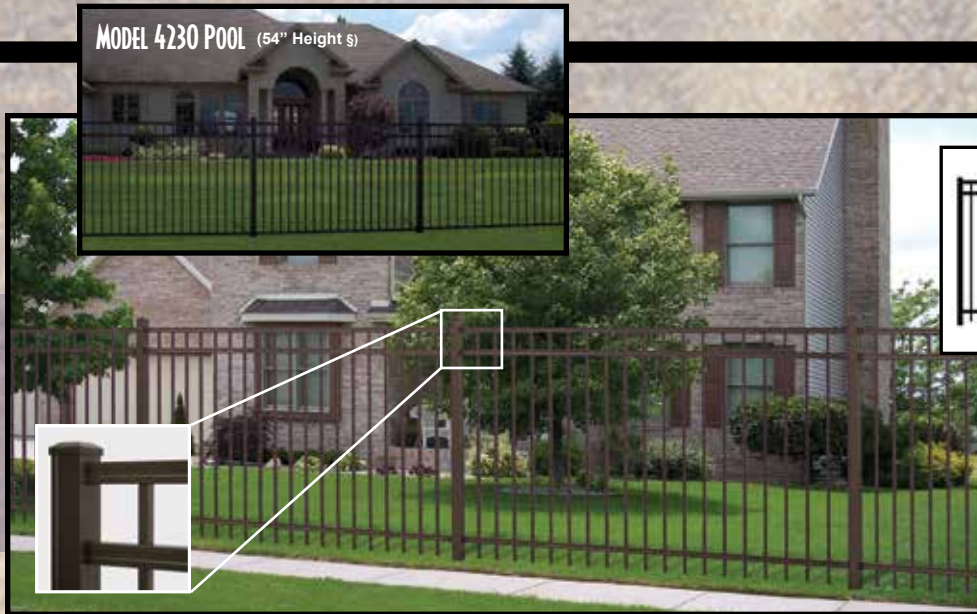
Length: 8' Sections

<sup>§</sup> Meets National Pool Code Requirements for Height and Spacing. Check Local Pool Code Requirements.



# COMMERCIAL ALUMINUM FENCE SYSTEM

MODEL 4230 POOL (54" Height §)



54" Height §

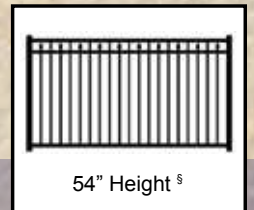
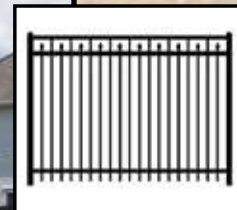
## MODEL 4230

3 RAIL - FLAT TOP

Heights: 48", 54"§, 60" & 72"

Length: 8' Sections

§ Meets National Pool Code Requirements for Height and Spacing. Check Local Pool Code Requirements.



54" Height §

## MODEL 4233

3 RAIL - FLAT TOP WITH ALTERNATE SPEARS

Heights: 48", 54"§, 60" & 72"

Length: 8' Sections

§ Meets National Pool Code Requirements for Height and Spacing. Check Local Pool Code Requirements.

## - ROUTED RAIL SYSTEM -



## - WALL MOUNT SYSTEM -







# 4000 SERIES

**F** - 6063-T6: Posts & Rails; 6063-T52: Pickets.  
**B** - *Higher Quality Aluminum... A Great Value.*

**F** - Custom Blended Super Durable Polyester TGIC Powder Coating.  
**B** - *Verified AAMA 2604-10 Compliance.*

**F** - Verified AAMA 2604-10 Compliance.  
**B** - *Premium Architectural Grade Durability.*

**F** - Custom Colors Available.  
**B** - *Unlimited Color Choices.*

**F** - Hidden E-Clip Picket Fastener. (Patent #US 7,152,849 B2)  
**B** - *No Unsightly Screws!*

**F** - Spear, Quad or Triad Finials.  
**B** - *Decorative Choices.*

**F** - Assembled Sections.  
**B** - *Saves Time... for Easier Installation.*

**F** - Secure Factory Packaging.  
**B** - *Eliminate Freight Damage.*

**F** - Lifetime Limited Warranty.  
**B** - *Peace of Mind... Lasts for Decades.*

**F** - Matching Gates with Hardware.  
**B** - *Esthetically Pleasing... Easy to Adjust... Can Be Securely Locked.*

## 4000 SERIES

- Standard (Routed) Sections - Rack 20" in 8'
- 5 Fence Models, 5 Heights, 11 Standard Colors
- Gates - All Rails & Pickets are Welded



## 4000 FINIALS

Quad  
(optional)

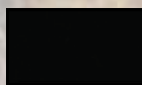
Triad  
(optional)

Spear  
(standard)

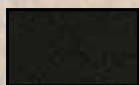


## STANDARD COLORS

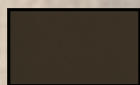
AAMA 2604



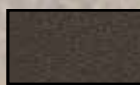
DSI 101  
Satin Black



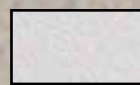
DSI 106  
Black  
Fine Texture



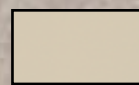
DSI 131  
Ninety Bronze



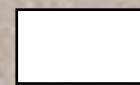
DSI 107  
Bronze  
Fine Texture



DSI 123  
White  
Fine Texture



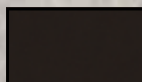
DSI 104  
Gloss Beige



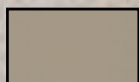
DSI 102  
Gloss White



DSI 110 (Optional)  
Gold Accent  
Fine Texture



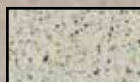
DSI 124  
Chocolate



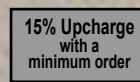
DSI 128  
Clay



DSI 121  
Speckled  
Walnut



DSI 122  
Sandy Shore



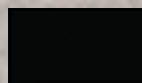
15% Upcharge  
with a  
minimum order  
  
Silver  
DSI 125

**Note:** Color Upgrade available from AAMA 2604 to AAMA 2605.

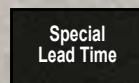
Colors shown are a close representation of the true color. Please consult actual samples for accurate powder coating colors.

## UPGRADE COLORS

AAMA 2605



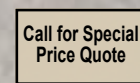
DSI 501 (Optional)  
Satin Black



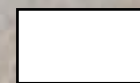
DSI 506 (Optional)  
Black Fine  
Texture



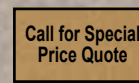
DSI 507 (Optional)  
Bronze  
Fine Texture



Call for Special  
Price Quote  
  
DSI 504 (Optional)  
Gloss Beige



DSI 502 (Optional)  
Gloss White



Call for Special  
Price Quote  
  
DSI 510 (Optional)  
Gold Accent  
Fine Texture



# FEATURES, BENEFITS AND ACCESSORIES



## POST CAPS

Flat (standard)

Ball (optional)



## RING KIT

(Optional)



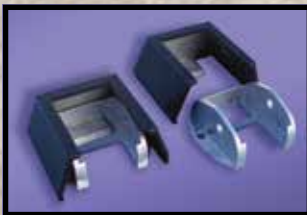
## DESIGNER POSTS

6" x 6"

4" x 4"

2 1/2" x 2 1/2"

Aluminum  
Insert



## HIDDEN SCREW RAIL MOUNT



## SWIVEL RAIL MOUNT



## HIDDEN E-CLIP FASTENERS

(Patent #US 7,152,849 B2)

## - WALK GATE SPECIFICATIONS - MATCHING GATE SYSTEM

Regis Gates use  
Non-corrosive Hardware.  
Refer to Regis Entry Gates  
Brochure for Larger Models.



Self Closing  
Hinges



Lokk Latch  
Deluxe



Gate Posts  
6" 4" 2 1/2"



## U-FRAME GATE

Gate Heights: 48", 60", 72"  
Gate Widths: 36", 42", 48", 60", 72"  
Top & Mid Rails: 1 1/4" (.070") w x 1 1/2" (.110") h  
Bottom Rail: 1 1/2" w x 3" h (.125")  
Side Rails: 1 1/2" x 1 1/2" (.125")  
Pickets: 3/4" x 3/4" (.053")  
Picket Spacing: Less than 4" (Divided Evenly to Reach Equal End Spacing)  
Gate Options: Single Arch,  
Continuous Arch (for Double Gates),  
Designer Arch (for Double Gates over 6' Wide)



## POOL GATE

(with arch option)

Gate Heights: 4220 - 48 1/2"  
4230 - 54"; 4233 - 54"  
Gate Widths: 36", 42", 48", 60", 72"\*  
Rails: 1 1/4" (.070") w x 1 1/2" (.110") h  
Side Rails: 1 1/2" x 1 1/2" (.125")  
Pickets: 3/4" x 3/4" (.053")  
Picket Spacing: Less than 4" (Divided Evenly to Reach Equal End Spacing)  
Gate Options: Single Arch,  
Continuous Arch (for Double Gates),  
Designer Arch (for Double Gates over 6' Wide)

\* Includes Bracing on Corners.





# STATE OF THE ART

ALUMINUM  
ENTERS THE SYSTEM

HEATED  
ALUMINUM ACIDIC  
CLEANER

• CLEAN •  
CITY WATER RINSE

• CLEANER •  
REVERSE  
OSMOSIS WATER RINSE

• CLEANEST •  
PURE REVERSE  
OSMOSIS WATER RINSE

1

2

3

4

5



**STEP #1:** Our raw premium grade aluminum is inspected to be free of blemishes and is not exposed to the outdoor elements.



The next four stages consist of a:

**STEP #3:** (CLEAN) City water rinse,

**STEP #4:** (CLEANER) Recycling reverse osmosis water rinse,

**STEP #5:** (CLEANEST) Pure reverse osmosis water rinse,

**STEP #6:** (SEALER) Dried in place aluminum sealer.



**STEP #2:** Product enters heated acidic cleaner stage to remove extrusion and fabrication oils.



DSI is a PCI 4000 certified and verified AAMA 2604-10 and AAMA 2605-11 compliant coating applicator. The powder coating process is accredited by the American Architectural Manufacturing Association and the Powder Coating Institute. Our powder coatings are custom blended from a Super Durable Polyester TGIC (Triglycidylisocyanurate) resin base using premium pigmentation to meet AAMA 2604-10 specifications. Our AAMA 2605-11 is a fluorocarbon polymer resin system.



# 11-STEP POWDER COATING PROCESS

**DRIED IN PLACE  
ALUMINUM  
SEALER**

**AIR KNIFE  
REMOVE  
WATER DROPS**

**DRY-OFF  
OVEN**

**POWDER COATING  
APPLICATION**

**1200 DEGREE  
INFRARED STAGE**

**CONVECTION  
OVEN CURE  
STAGE**

**6**

**7**

**8**

**9**

**10**

**11**



**STEP #7:** A 200 MPH air blast removes water drops from the pre-treated product.

**STEP #8:** A convection oven completes the dry-off process.



**STEP #9:** Powder application is applied with 12 automated guns. Compressed process air is dried to -35°F Dew Point for superior adhesion and aesthetics. The powder booth contains powder coating overspray with no emissions to the surrounding environment.



**STEP #10:** Quickly brings the powder coating and substrate to cure temperature for the gel cure stage.

**STEP #11:** The final step of the powder coating process is the 400 degree cure stage, bonding and adhering the powder coating to the aluminum substrate.



Ten pre-treat system titration checks twice per shift maintain system parameters and ten QC checks are completed every hour on product coming off the production line.



Parts are not touched by human hands during the pre-treat, dry-off, application, and cure process to maintain ultimate cleanliness of parts to be coated.





# - SPECIFICATIONS -

## - 3000 SERIES -

## - 4000 SERIES -

Styles:	3131	3132	3141	3142	3220	3230	3233	3240	3243
<b>Fence Heights:</b>									
36"	◆	◆				◆	◆		
42"	◆	◆				◆	◆		
48"	◆	◆			§	◆	◆		
55"						◆	◆		
60"	◆	◆				◆	◆		
72"			◆	◆				◆	◆
<b>Section Length:</b>									
6' Centers	◆	◆	◆	◆	◆	◆	◆	◆	◆
<b>Standard Posts:</b>									
2" x 2" (.060")	◆	◆			◆	◆	◆		
2" x 2" (.090")			◆	◆				◆	◆
<b>Heavy Duty Posts:</b>									
2" x 2" (.125")	◆	◆	◆	◆	◆	◆	◆	◆	◆
<b>Gate Posts:</b>									
2" x 2" (.060") w/Inserts = .310" Wall	◆	◆			◆	◆	◆		
2" x 2" (.090") w/Inserts = .270" Wall	◆	◆	◆	◆	◆	◆	◆	◆	◆
4" x 4" (.125")	◆	◆	◆	◆	◆	◆	◆	◆	◆
6" x 6" (.185")	◆	◆	◆	◆	◆	◆	◆	◆	◆
<b>Post Caps:</b>									
Flat (Standard) 2", 4", 6"	◆	◆	◆	◆	◆	◆	◆	◆	◆
Ball (Optional) 2", 4"	◆	◆	◆	◆	◆	◆	◆	◆	◆
<b>Rails:</b>									
1 1/8" (.065") w x 1" (.085") h	◆	◆	◆	◆	◆	◆	◆	◆	◆
<b>Pickets:</b>									
5/8" x 5/8" (.045")	◆	◆	◆	◆	◆	◆	◆	◆	◆
<b>Picket Spacing:</b>									
3.792" Between Pickets	◆	◆	◆	◆	◆	◆	◆	◆	◆
<b>Finial Option:</b>									
Triad & Quad	◆	◆	◆	◆			◆		◆
<b>Section Options:</b>									
Bracketed System	◆	◆	◆	◆	◆	◆	◆	◆	◆
Ring Kit	◆	◆	◆	◆		◆			
Short Picket Option w/Spear	◆	◆	◆	◆					
Short Picket Option w/Finial	◆	◆	◆	◆					
Short Picket Option w/Flat Top						◆	◆	◆	◆

Styles:	4131	4132	4220	4230	4233
<b>Fence Heights:</b>					
48"	◆	◆		◆	◆
§ 48 1/2"			◆		
§ 54"			◆	◆	◆
60"	◆	◆		◆	◆
72"	◆	◆		◆	◆
<b>Section Length:</b>					
8' Centers	◆	◆	◆	◆	◆
<b>Standard Posts:</b>					
2 1/2" x 2 1/2" (.065")	◆	◆	◆	◆	◆
<b>Heavy Duty Posts:</b>					
2 1/2" x 2 1/2" (.090")	◆	◆	◆	◆	◆
2 1/2" x 2 1/2" (.125")	◆	◆	◆	◆	◆
<b>Gate Posts:</b>					
2 1/2" x 2 1/2" (.065") w/Inserts = .190" Wall	◆	◆	◆	◆	◆
4" x 4" (.125")	◆	◆	◆	◆	◆
6" x 6" (.185")	◆	◆	◆	◆	◆
<b>Post Caps:</b>					
Flat (Standard) 2 1/2", 4", 6"	◆	◆	◆	◆	◆
Ball (Optional) 2 1/2", 4"	◆	◆	◆	◆	◆
<b>Rails:</b>					
1 1/4" (.070") w x 1 1/2" (.110") h	◆	◆	◆	◆	◆
<b>Pickets:</b>					
3/4" x 3/4" (.053")	◆	◆	◆	◆	◆
<b>Picket Spacing:</b>					
3.963" Between Pickets	◆	◆	◆	◆	◆
<b>Finial Option:</b>					
Triad & Quad	◆	◆			◆
<b>Section Options:</b>					
Bracketed System	◆	◆	◆	◆	◆
Routed System	◆	◆	◆	◆	◆
Ring Kit	◆	◆		◆	
Short Picket Option w/Spear	◆	◆			
Short Picket Option w/Finial	◆	◆			
Short Picket Option w/Flat Top				◆	◆

§ Meets National Pool Code Requirements for Height and Spacing. Check Local Pool Code Requirements.

## - CUSTOM FENCE-STACKER STORAGE SYSTEM -

Simply slide out each individual section as needed. The remaining sections stay secure and protected.



Each fence section is individually wrapped for protection during shipment.



All Fence-Stacker Units are built with wood frames and corner gussets for strength.



All Fence-Stacker Units are shrink wrapped for protection from the weather.

- All Regis 3000/4000 Series sections are stored in our custom Fence-Stacker Storage Units with support rails for easy access.
- Custom built shipping units designed for specific Regis models and spacers are used to prevent shifting during shipment.
- Every Fence-Stacker Unit is a fully enclosed six-sided crate.
- Safe Shipping
- Convenient Storage
- Easy Access

SOLD BY :



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